



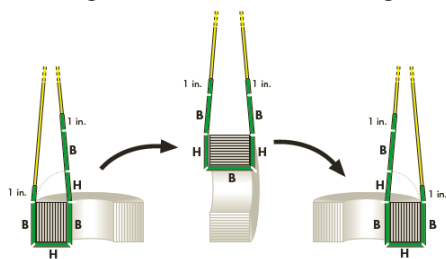
## WARNING TO THE USERS OF SECUTEX SLING PROTECTION

**DEATH OR SERIOUS INJURY CAN OCCUR THROUGH IMPROPER USE OR FAILURE TO FOLLOW THESE INSTRUCTIONS:**

- Maximum loading: 2500 lbs. per inch of web width. Use only with single ply rated slings.
- Do not use an oversized Secutex on a sling having inadequate width for Secutex Sleeves. Match size to size.
- Make sure that the length of the sleeve does not interfere with the sling closing to the full gripping position on the load.
- Secutex Sleeves must be reinforced if the load edge radius is less than .078" (2mm). Coil edges must not be broken or contain any burrs.
- All load edges must be covered by the Secutex Sleeve during use.
- Start slowly so that the Secutex Sleeve and sling can be positioned correctly.
- The sling must be firmly positioned against the load edge and the sling must be free to slide inside the Secutex Sleeve.
- Only use with single, unpacked and cleanly wound coils.
- Use a non-slip base, i.e., rubber mat or Secutex turning mat.
- Ensure that the coil cannot roll away or slip sideways onto the sling and sleeve. Do not pull coils "out" at an angle.

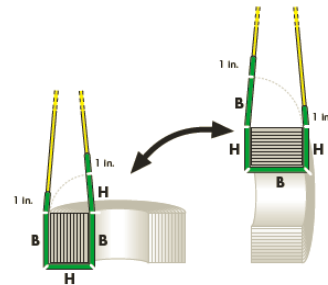
### 90 Degree Coil Turn

Necessary length of Secutex Sleeve=  
 $2 \times \text{Height} + 2 \times \text{Width} + 2 \times \text{Overhang} (1 \text{ in.})$



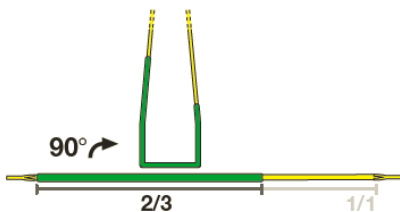
### 180 Degree Coil Turn

Necessary length of Secutex Sleeve=  
 $3 \times \text{Height} + 2 \times \text{Width} + 2 \times \text{Overhang} (1 \text{ in.})$



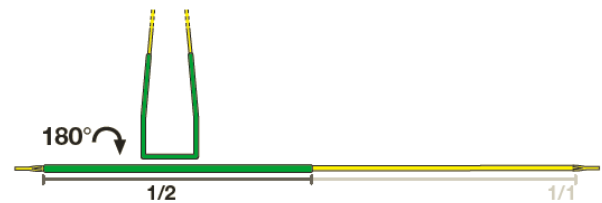
### 90 Degree Turn

Necessary length of Secutex Sleeve=  
 $2/3$  of the body length.



### 180 Degree Turn

Necessary length of Secutex Sleeve=  
 $1/2$  of the body length.



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